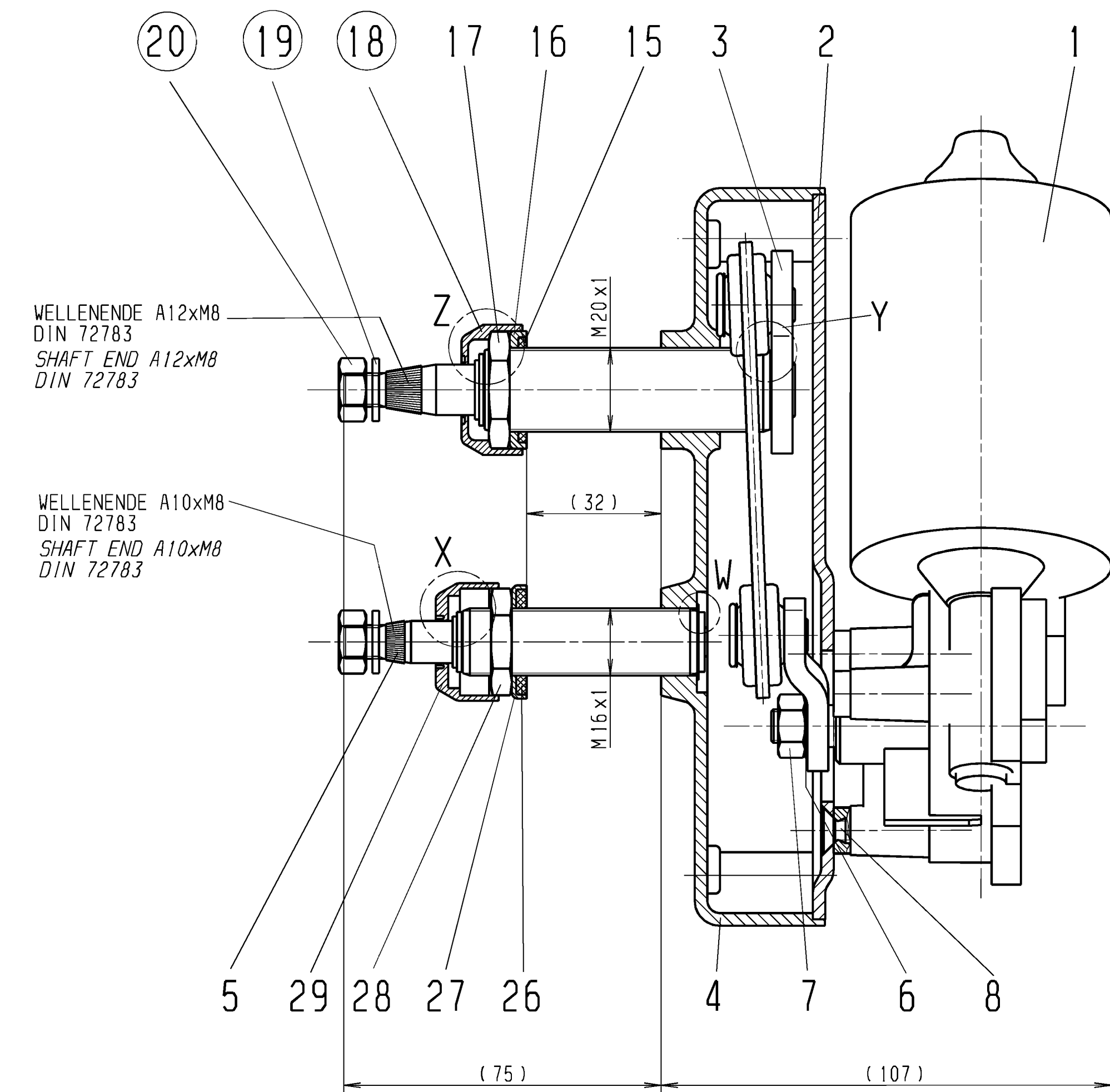
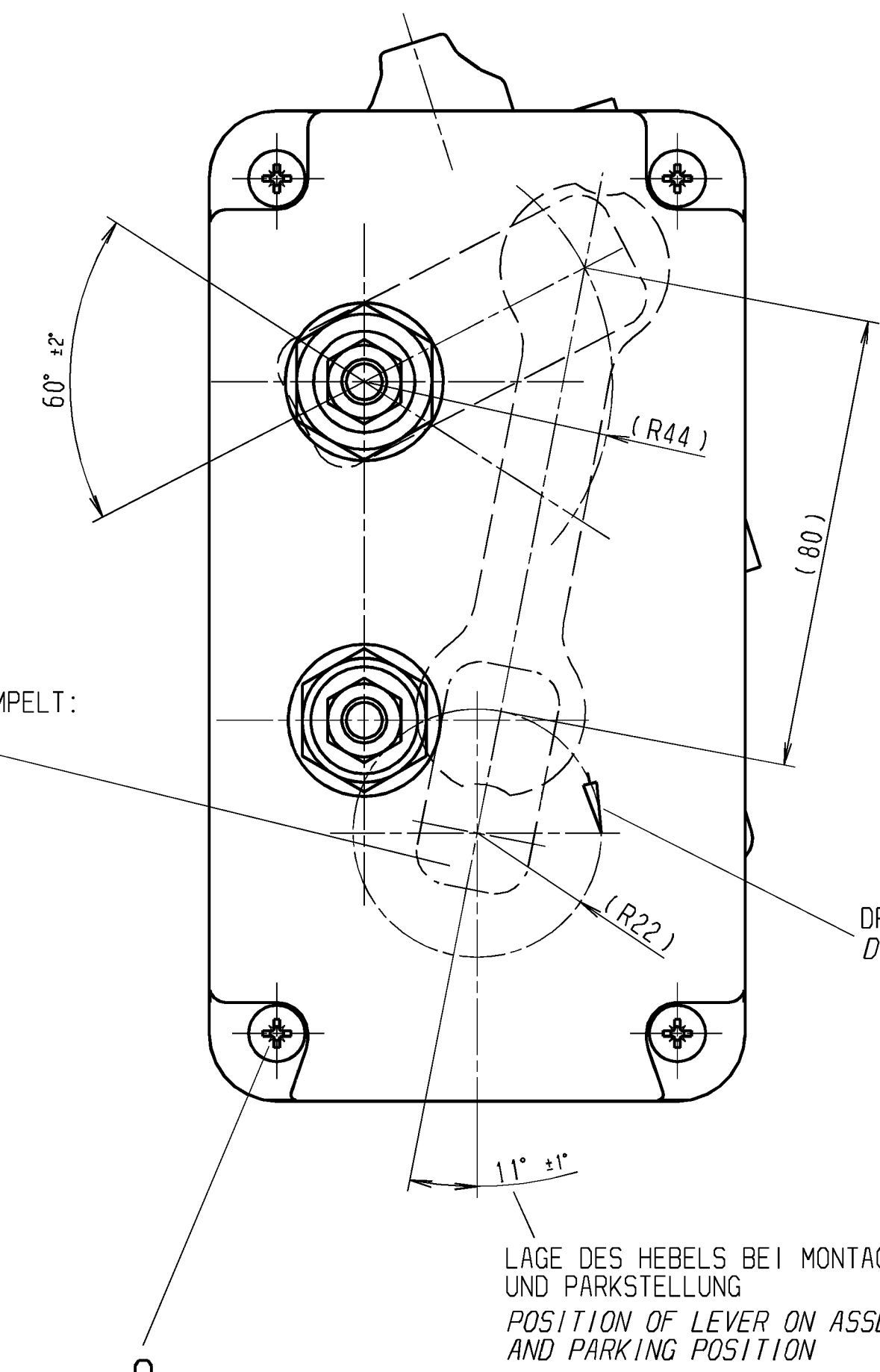




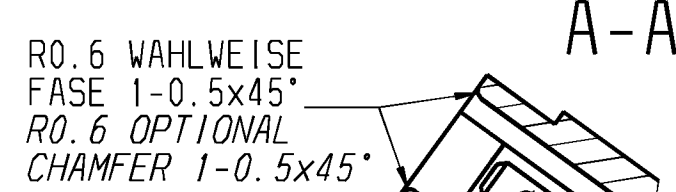
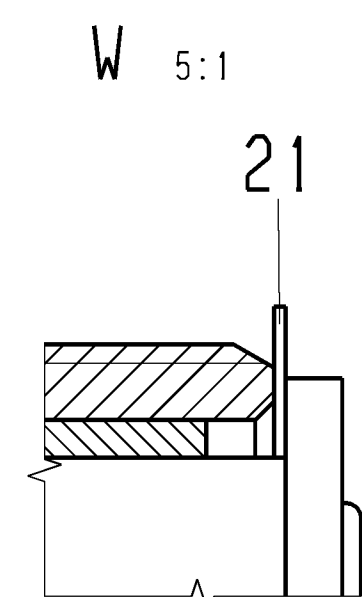
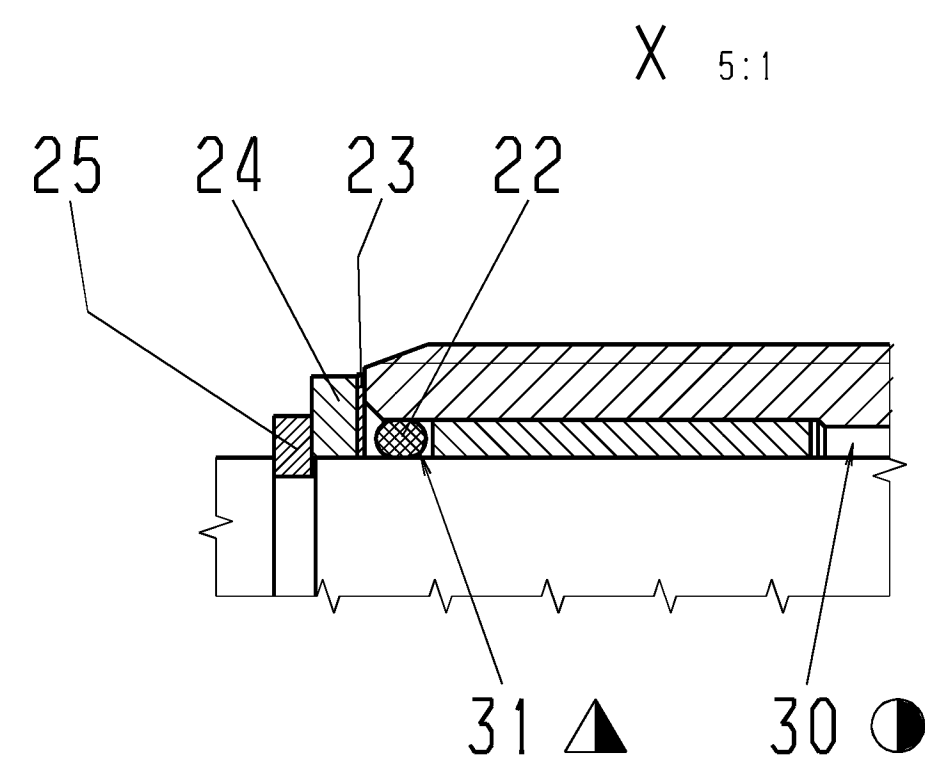
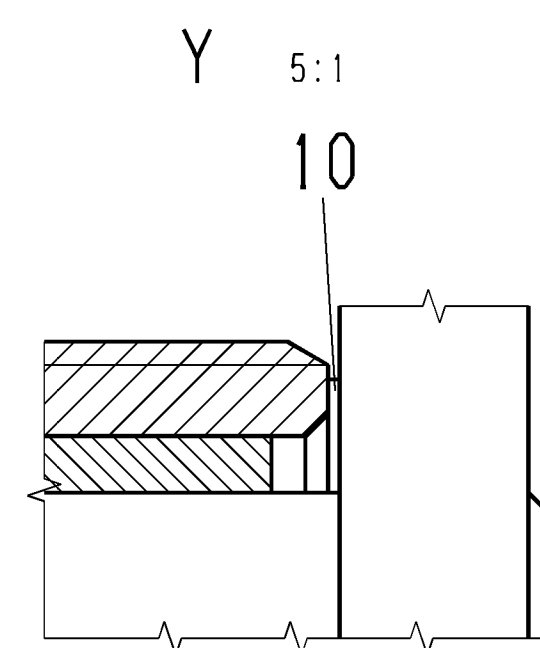
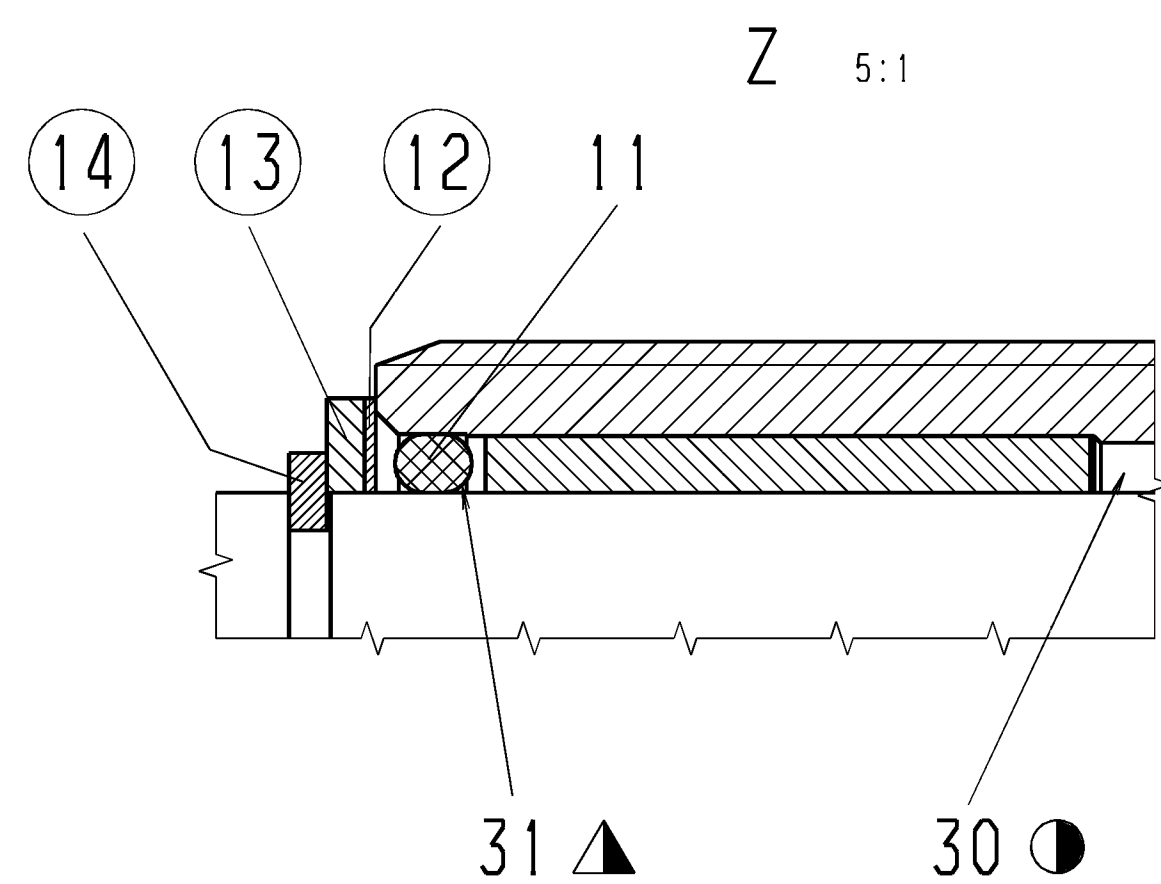
AUF GEHÄUSE AUFGESTEMPT:
PARKSTELLUNG:
LINKS NR. 110.357
ON HOUSING STAMPED:
PARKING POSITION:
LEFT NO. 110.357



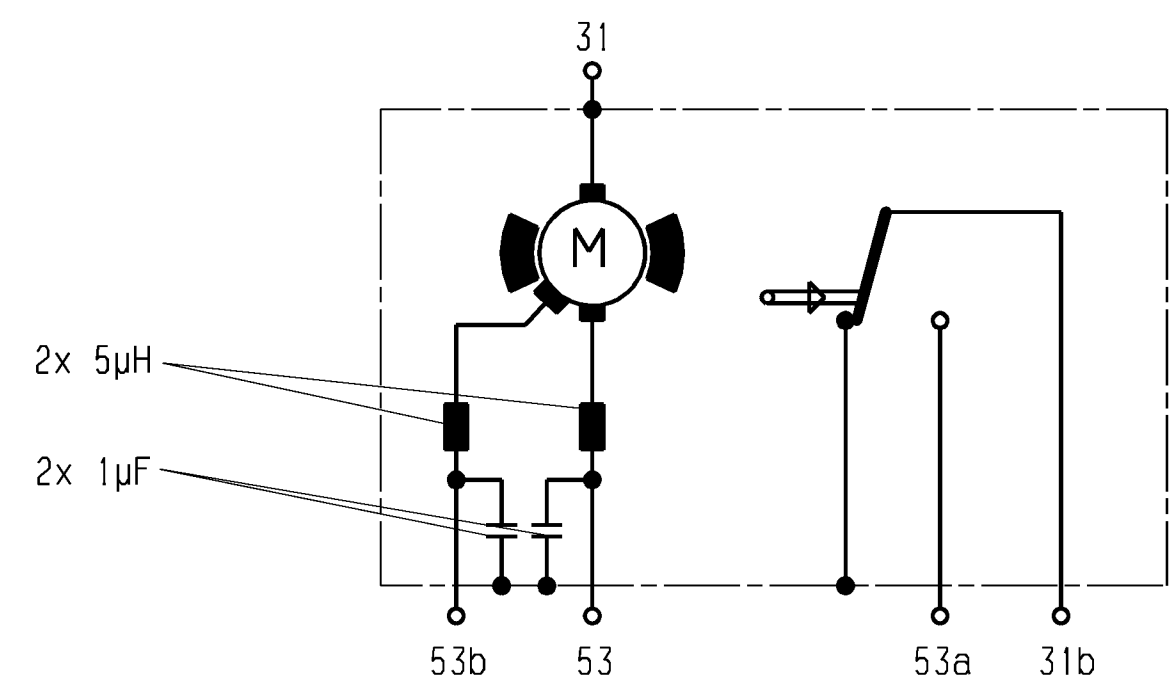
DREHRICHTUNG
DIRECTION OF ROTATION

LAGE DES HEBELS BEI MONTAGE
UND PARKSTELLUNG
POSITION OF LEVER ON ASSEMBLY
AND PARKING POSITION

RINGE GEFETTET MIT 
 RINGS GREASED WITH



SCHALTPLAN
CIRCUIT DIAGRAM



NENNSPANNUNG NOMINALE VOLTAGE	Un	=	24 V
PRUEFSPANNUNG TEST VOLTAGE	Up	=	26 V
DREHZAHL SPEED	n _{B1}	=	35 ± 4 1/min
DREHZAHL SPEED	n _{B2}	=	55 ± 5 1/min
ANZUGSMOMENT STARTING TORQUE	M _A	=	24 NM
BETR. MOMENT OPERATING TORQUE	M _B	=	1 NM

31	099.491	1.00	FETT	GEASE	SUF 13.201		05	
30	099.496	1.00	FETT	GEASE	SUF 13.201		05	
29	911.257	1.00	KAPPE	CAP	911.257			
28	900.748	1.00	MUTTER SKT	HEXAGONAL NUT	SUF 21.203			
27	900.655	1.00	SOE.IB.E	FLANGE WASHER	SUF 21.307			
26	900.032	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.304			
25	908.463	1.00	RING SI	CIRCLIP	SUF 21.321			
24	905.278	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.302			
23	903.026	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.302		05	
22	907.147	1.00	RING	RING	SUF 21.338			
21	908.928	1.00	SOE.IB.FE	SPRING WASHER	SUF 21.305			
20	900.926	2.00	MUTTER SKT	HEXAGONAL NUT	SUF 21.203			
19	902.137	2.00	RING FE	SPRING RING	SUF 21.312			
18	914.240	1.00	KAPPE	CAP	914.240			
17	900.750	1.00	MUTTER SKT	HEXAGONAL NUT	SUF 21.203			
16	905.560	1.00	SOE.IB.E	DISC	905.560			
15	905.573	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.304			
14	904.845	1.00	RING SI	CIRCLIP	SUF 21.321			
13	905.567	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.302			
12	907.283	1.00	SOE.IB.E	WASHER N CHAM	SUF 21.302			
11	905.098	1.00	RING	RING	SUF 21.338		05	
10	901.941	1.00	SOE.IB.FE	SPRING WASHER	SUF 21.305			
09	912.030	4.00	SOHRAUBE LKSF	SCREW SD T	912.030			
08	914.529	2.00	SOHRAUBE SMK	SCREW C K	914.529			
07	900.025	1.00	MUTTER SKT	HEXAGONAL NUT	SUF 21.201			
06	912.064	1.00	SOE.IB.FE	SPRING WASHER	SUF 21.305			
05	186.731	1.00	ZUS	ACHSE WELSH	186.731			
04	191.431	1.00	ZUS	GEWELDE	191.431			
03	907.954	1.00	GEWELDE	1.000 TAP UNIT	907.954	1		
02	191.487	1.00	PLATTE	PLATE	191.487			
01	404.110	1.00	SUMK	WIPERMOTOR KM	404.109			
Zusatz- teil		Maßstab Querschnitt	K-Bez K-Bezeichnung	Titel		Zeichnungs- Drauf No.	Form- Sheet No.	Blatt Bogen
Bes. Zeich-Nr. for part-No.			110.352	Bemerkungen No. 404.302 Remarks to 404.302				

F08	02.03.00	WA	00511264
F06	05.10.98	TEW	117075
Freigabe-St. Release-level	Datum Date	genehmigt approved	Referenz Reference
bez. S-Nr. for part-No.		10.357	

Alle Maße in mm All dimensions in mm		Kurz-Bezeichnung Title		Art-Nr. Cat.	
		WISCHERANLAGE WIPER SYSTEM		0100	
		Zeichnungs-Nr. Drawing no.		Blatt Sheet	
SCAC Version: 1:1 SCAC Values:		U 110. 357		van of Format: F	
Bezeichnet: Drawing Techn.: checked Zeich.: checked		Valco Auto-Electric GmbH & Co. KG Stuttgart Str. 19 D-74321 Bietigheim		Ers. F. Sub. for Ers. F. Sub. by	
15. 09. 97 SCh 25. 03. 99 Thomsen				107. 556	