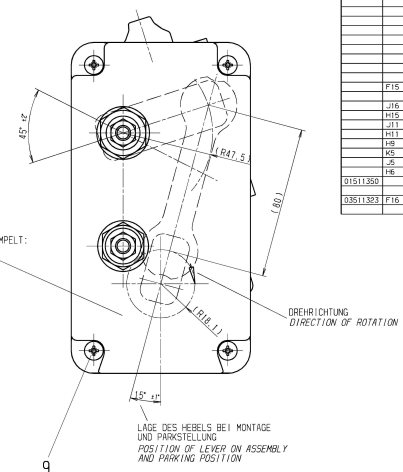


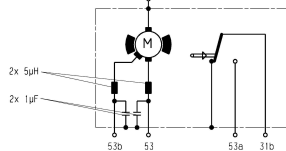
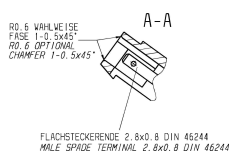
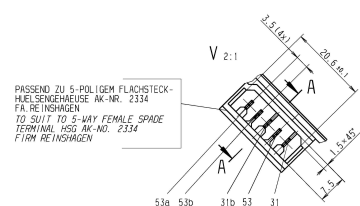
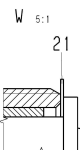
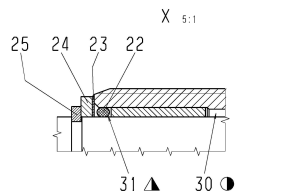
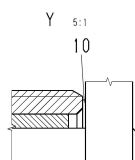
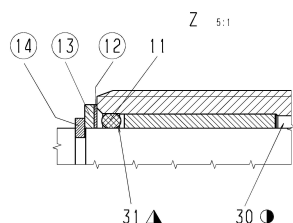


| ANZUGSMOMENTE |       |           | TIGHTENING TORQUE |       |          |
|---------------|-------|-----------|-------------------|-------|----------|
| POS. 7        | = 20  | BIS 25 NM | ITEM 7            | = 20  | TO 25 NM |
| POS. 8        | = 12  | BIS 15 NM | ITEM 8            | = 12  | TO 15 NM |
| POS. 9        | = 4,5 | BIS 6 NM  | ITEM 9            | = 4,5 | TO 6 NM  |
| POS. 17       | = 14  | BIS 20 NM | ITEM 17           | = 14  | TO 20 NM |
| POS. 20       | = 16  | BIS 20 NM | ITEM 20           | = 16  | TO 20 NM |
| POS. 28       | = 14  | BIS 20 NM | ITEM 28           | = 14  | TO 20 NM |

VOR DEMONTAGE DES GEHÄUSES, DIE SO   
GEKENNZEICHNETEN POSITIONEN LOESEN  
BEFORE REMOVING HOUSING ITEM MARKED WITH   
MUST BE REMOVED

ALLE BEWEGLICHEN TEILE GEFETTET MIT  
ALL MOVING PARTS GREASED WITH

RINGE GEFETTET MIT   
RINGS GREASED WITH



## LEISTUNGSWERTE CHARACTERISTICS

|                                  |                               |
|----------------------------------|-------------------------------|
| NENNSPANNUNG<br>NOMINALE VOLTAGE | $U_n = 24 \text{ V}$          |
| PRUEFSPANNUNG<br>TEST VOLTAGE    | $U_p = 26 \text{ V}$          |
| DREHZAHL<br>SPEED                | $n_{g1} = 35 \pm 4 \text{ N}$ |
| DREHZAHL<br>SPEED                | $n_{g2} = 55 \pm 5 \text{ N}$ |
| ANZUGSMOMENT<br>STARTING TORQUE  | $M_A = 24 \text{ NM}$         |
| BETR. MOMENT<br>OPERATING TORQUE | $M_B = 1 \text{ NM}$          |

|     |         |      |                  |                |            |    |
|-----|---------|------|------------------|----------------|------------|----|
| 31  | 099 491 | 0.00 | FETT             | GEARSE         | SWF 13.201 | 05 |
| 32  | 099 496 | 0.00 | FETT             | GEARSE         | SWF 13.201 | 05 |
| 33  | 099 004 | 1.00 | GEAR             | GEAR           | SWF 13.201 | 05 |
| 34  | 900 748 | 1.00 | MULTI-SP SKT     | NEGRONEL MOUNT | SWF 21.301 | 05 |
| 35  | 900 749 | 1.00 | SPRING RING      | SPRING RING    | SWF 21.301 | 05 |
| 36  | 900 032 | 1.00 | SC-ELINE         | WOMEN H COAM   | SWF 21.304 | 05 |
| 37  | 900 062 | 1.00 | RING 31          | CIRCLIP        | SWF 21.302 | 05 |
| 38  | 900 278 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 39  | 903 029 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 40  | 903 030 | 1.00 | RING 31          | CIRCLIP        | SWF 21.302 | 05 |
| 41  | 900 224 | 1.00 | SC-ELINE LFE     | SPRING RING    | SWF 21.305 | 05 |
| 42  | 900 038 | 1.00 | MULTI-SP SKT     | NEGRONEL MOUNT | SWF 21.301 | 05 |
| 43  | 900 337 | 2.00 | RING FFE         | SPRING RING    | SWF 21.312 | 05 |
| 44  | 900 567 | 1.00 | GEARSE           | GEAR           | SWF 21.301 | 05 |
| 45  | 900 746 | 1.00 | MULTI-SP SKT     | NEGRONEL MOUNT | SWF 21.301 | 05 |
| 46  | 900 562 | 1.00 | SC-ELINE         | DISC           | SWF 21.304 | 05 |
| 47  | 900 513 | 1.00 | SC-ELINE         | WOMEN H COAM   | SWF 21.302 | 05 |
| 48  | 904 845 | 1.00 | RING 31          | CIRCLIP        | SWF 21.321 | 05 |
| 49  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 50  | 907 283 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 51  | 900 098 | 1.00 | RING 31          | CIRCLIP        | SWF 21.318 | 05 |
| 52  | 900 032 | 1.00 | SC-ELINE LFE     | SPRING RING    | SWF 21.305 | 05 |
| 53  | 912 035 | 4.00 | SC-BAKELITE WING | SCREW 20 X 12  | 912 030    | 05 |
| 54  | 900 028 | 1.00 | SC-BAKELITE WING | SCREW 20 X 12  | 912 030    | 05 |
| 55  | 900 032 | 1.00 | MULTI-SP SKT     | NEGRONEL MOUNT | SWF 21.301 | 05 |
| 56  | 900 064 | 1.00 | SC-ELINE LFE     | SPRING RING    | SWF 21.305 | 05 |
| 57  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 58  | 186 731 | 1.00 | 25/40            | WIPER SHIRT    | 186 731    | 05 |
| 59  | 151 491 | 1.00 | 25/40            | WIPER SHIRT    | 151 491    | 05 |
| 60  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 61  | 902 487 | 1.00 | PLATE            | PLATE          | 181 487    | 05 |
| 62  | 900 110 | 1.00 | SC-BAKELITE WING | SCREW 20 X 12  | 900 110    | 05 |
| 63  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 64  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 65  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 66  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 67  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 68  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 69  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 70  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 71  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 72  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 73  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 74  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 75  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 76  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 77  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 78  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 79  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 80  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 81  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 82  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 83  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 84  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 85  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 86  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 87  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 88  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 89  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 90  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 91  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 92  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 93  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 94  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 95  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 96  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 97  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 98  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 99  | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 100 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 101 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 102 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 103 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 104 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 105 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 106 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 107 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 108 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 109 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 110 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 111 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 112 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 113 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 114 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 115 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 116 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 117 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 118 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 119 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
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| 121 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 122 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 123 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
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| 129 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 130 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 131 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 132 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 133 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 134 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 135 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 136 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 137 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 138 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 139 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 140 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 141 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 142 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 143 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 144 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
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| 146 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 147 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 148 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 149 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 150 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 151 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 152 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 153 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 154 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 155 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 156 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 157 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 158 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 159 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 160 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
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| 177 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 178 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 179 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 180 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 181 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 182 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 183 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 184 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 185 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 186 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 187 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 188 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 189 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 190 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 191 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 192 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 193 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 194 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 195 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 196 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 | 05 |
| 197 | 900 032 | 1.00 | SC-ELINE OF      | WOMEN H COAM   | SWF 21.302 |    |

|                               |               |                       |                       |
|-------------------------------|---------------|-----------------------|-----------------------|
| F08                           | 25.02.00      | WA                    | 00511264              |
| F06                           | 02.10.98      | TEW                   | 117075                |
| Freigebe-St.<br>Release-Level | Datum<br>Date | genehmigt<br>approved | Referenz<br>Reference |
| bez. S-Nr. for part-No        |               | 10.336                |                       |

|                                                                                       |  |                                                                                       |  |                                                                           |  |                                       |  |                                                 |  |      |
|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------|--|---------------------------------------|--|-------------------------------------------------|--|------|
| A/E Messung in mm                                                                     |  | A/E dimensions in mm                                                                  |  | Kurz-Bezeichnung                                                          |  | Title                                 |  | A/E-Nr. Def.                                    |  |      |
|  |  |  |  | Messstab: Scale<br>1:1                                                    |  | WISCHERANLAGE<br>WIPER SYSTEM         |  |                                                 |  | 0100 |
| Symbol nach<br>DIN 91-15                                                              |  | Gezeichnet<br>01-15                                                                   |  | UK                                                                        |  | Zeichnungs-Nr. Drawing no.<br>110.336 |  | Blatt Sheet<br>von of<br>F                      |  |      |
| Beschr. / Drawn<br>Gepr. / Checked<br>Name / Signat.                                  |  | Trg. Date / Name<br>25.05.97 / SDK<br>25.05.97 / Thonnes                              |  | Valco Auto-Electric GmbH & Co KG<br>Sulzinger Str. 119 D-74321 Bietigheim |  |                                       |  | Erst- / 1. Aufl. Nr. 107.490<br>Erg. / 2. Aufl. |  |      |